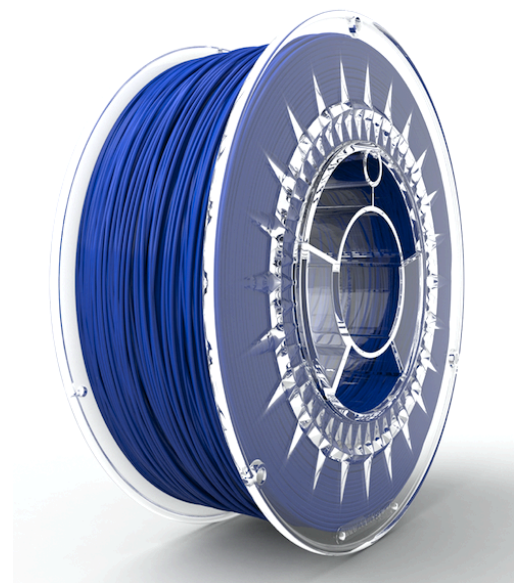


Product card: PLA-ST filament for 3D printing.

**Product description:** Filament PLA-ST (semi transparent) - thermoplastic polyester in the form of fiber, used for 3D printing using the FFF method. Filament wound on a spool, vacuum packed with a moisture absorber. The spool contains 1 kg of net material. It can be used in all FFF printers that are not protected from external suppliers and open source structures before using. PLA-ST is a biodegradable material, produced from renewable natural resources. It is dedicated primarily to amateurs due to trouble-free use.

Physical properties of the product:

Diameter of filament	1.75 mm
Dimensional tolerance of filament	+/- 0.05 mm
Roundness of filament	+/- 0.02 mm
Surface of the material	Gloss
Shrinkage of the material	Very low
Product weight	1.0 kg net, 1.4 kg gross
Spool - material	Transparent polycarbonate
Weight of the empty spool	~257 g
The diameter of the spool	200 mm
Width of spool	~70 mm
Diameter of mounting hole	52 mm
Packaging	Printed cardboard
Package size	~230x210x80 mm
Vacuum packing	Yes
Moisture absorber	Yes



Suggested printing parameters:

Hotend	200-235°C
Heated bed	50-60°C
Cooling the printout	Recommended

*Due to the structural differences of printers, the above figures should be considered as guidelines and the corresponding values must be determined experimentally.*

## Physical properties of the material:

Density	1.24 g/cm <sup>3</sup>	ASTM D1505
Elongation at Break	160%	ASTM D882
Spencer Impact	2.5 joules	-
Softening temperature	~50°C	-

## Availability of colors and diameters:

Color	Kolor	1.75
Bright Yellow Semi Transparent	Jasnożółty Półtransparentny	✓
Bright Green Semi Transparent	Jasnozielony Półtransparentny	✓
Blue Semi Transparent	Błękitny Półtransparentny	✓